

Message Text

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21

ACTION EB-07

INFO OCT-01 ISO-00 EUR-12 DODE-00 NRC-05 NSAE-00 TRSE-00

ERDA-05 CIAE-00 COME-00 MC-02 ACDA-07 OES-06 NSCE-00

SSO-00 USIE-00 INRE-00 /045 W
----- 077891

O 301113Z SEP 76

FM USMISSION OECD PARIS

TO SECSTATE WASH DC IMMEDIATE 3581

C O N F I D E N T I A L OECD PARIS 28681

EXCON

E.O. 11652: XGDS1

TAGS: ESTC, COCOM, BE, RO

SUBJECT: BELGIAN NC MILLING & BORING MACHINES TO
ROMANIA - IL 1091

REF: (A) STATE 241194, (B) COCOM DOCS (76) 1429 AND
1430

1. IN REPLY TO QUERIES REF A, BELGIAN DEL HAS SUPPLIED
FOLLOWING DETAILS IN TERMS OF IL 1091 (A) AND (B) PARA-
METERS:

1091 GE 550 MBD ECS 2101

CUTOFFS

(A)(I) HARDWIRED SOFTWIRED

(II) 2 AXES 3 AXES

(III) 0.002 MM 0.001 MM

(IV) WITHOUT INTERFACE WITH INTERFACE

180 SBC 160 SBC

(B)(I)(1)

AND (2) X-AXIS: 3,500 MM, 5,500 MM, ACCURACY

ACCURACY 0.055 MM, 0.07 MM,

Y-AXIS: 3,000 MM, SAME AS 180 SBC

ACCURACY 0.055 MM,

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W-AXIS: 2,500 MM, SAME AS 180 SBC

ACCURACY 0.055 MM,

Z-AXIS: 1,200 MM, SAME AS 180 SBC

ACCURACY 0.055 MM.

(3) 28 KW 28 KW

(4) SINGLE SPINDLE SINGLE SPINDLE

(5) D X 2 X 10 - 5 D X 2 X 10 - 5

EQUALS 4 MICRONS EQUALS 4 MICRONS

(6) 2 AXES 3 AXES

NORM IS VDI 3254 FOR BOTH.

2. REQUEST INSTRUCTIONS BEFORE OCTOBER 5.

KATZ

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NNN

Message Attributes

Automatic Decaptioning: X
Capture Date: 01 JAN 1994
Channel Indicators: n/a
Current Classification: UNCLASSIFIED
Concepts: DRILLING, STRATEGIC TRADE CONTROLS, EXPORT LICENSES, EXCEPTIONS LIST, TOOLS
Control Number: n/a
Copy: SINGLE
Draft Date: 30 SEP 1976
Decaption Date: 01 JAN 1960
Decaption Note:
Disposition Action: RELEASED
Disposition Approved on Date:
Disposition Authority: BoyleJA
Disposition Case Number: n/a
Disposition Comment: 25 YEAR REVIEW
Disposition Date: 28 MAY 2004
Disposition Event:
Disposition History: n/a
Disposition Reason:
Disposition Remarks:
Document Number: 1976OECDP28681
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Document Unique ID: 00
Drafter: n/a
Enclosure: n/a
Executive Order: X1
Errors: N/A
Film Number: D760368-1013
From: OECD PARIS
Handling Restrictions: n/a
Image Path:
ISecure: 1
Legacy Key: link1976/newtext/t1976092/aaaaabrhl.tel
Line Count: 73
Locator: TEXT ON-LINE, ON MICROFILM
Office: ACTION EB
Original Classification: CONFIDENTIAL
Original Handling Restrictions: n/a
Original Previous Classification: n/a
Original Previous Handling Restrictions: n/a
Page Count: 2
Previous Channel Indicators: n/a
Previous Classification: CONFIDENTIAL
Previous Handling Restrictions: n/a
Reference: 76 STATE 241194
Review Action: RELEASED, APPROVED
Review Authority: BoyleJA
Review Comment: n/a
Review Content Flags:
Review Date: 27 APR 2004
Review Event:
Review Exemptions: n/a
Review History: RELEASED <27 APR 2004 by CollinP0>; APPROVED <11 AUG 2004 by BoyleJA>
Review Markings:

Margaret P. Grafeld
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04 MAY 2006

Review Media Identifier:
Review Referrals: n/a
Review Release Date: n/a
Review Release Event: n/a
Review Transfer Date:
Review Withdrawn Fields: n/a
Secure: OPEN
Status: NATIVE
Subject: BELGIAN NC MILLING & BORING MACHINES TO ROMANIA - IL 1091
TAGS: ESTC, BE, RO, COCOM
To: STATE
Type: TE
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